



# OPERATING & ASSEMBLY INSTRUCTION

## powerCON® | Locking 3 pole Power Connector

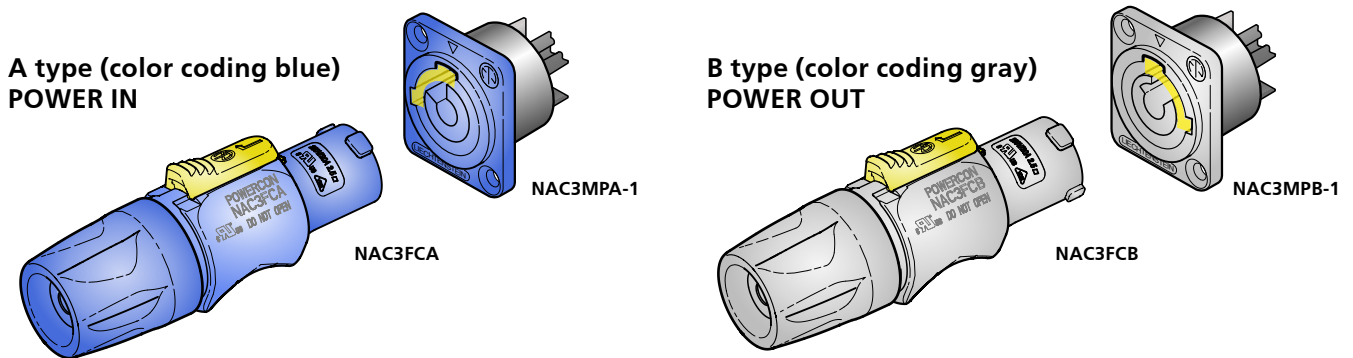
### A. OPERATING INSTRUCTION

#### IMPORTANT SAFETY INSTRUCTION:

The powerCON system is certified as connector without breaking capacity according IEC 61984 / VDE 0627. In this standard the term connector (without breaking capacity) refers to components which in normal use are not to be engaged or disengaged when under load or live.

#### Connector Combination & Keyways:

With the two non-interchangeable types of connectors (A type and B type) it is impossible to produce a short circuit. Mating connectors (combination) are identified by mechanical keyways and by color.



### B. ASSEMBLY INSTRUCTION

**A**

**A** Place the bushing (1) and the chuck (2) over the cable.

White chuck (a):	6.0 - 11.0 mm [0.236 - 0.433"]
Black chuck (b):	9.5 - 15.0 mm [0.374 - 0.59"]
VDE:	9.5 - 14.0 mm [0.374 - 0.551"]

**B**

**B** Prepare the cable as shown.

Cable O.D.:	6.0 - 15.0 mm [0.236 - 0.59"]
Wire size:	2.5 mm <sup>2</sup> (AWG 14)

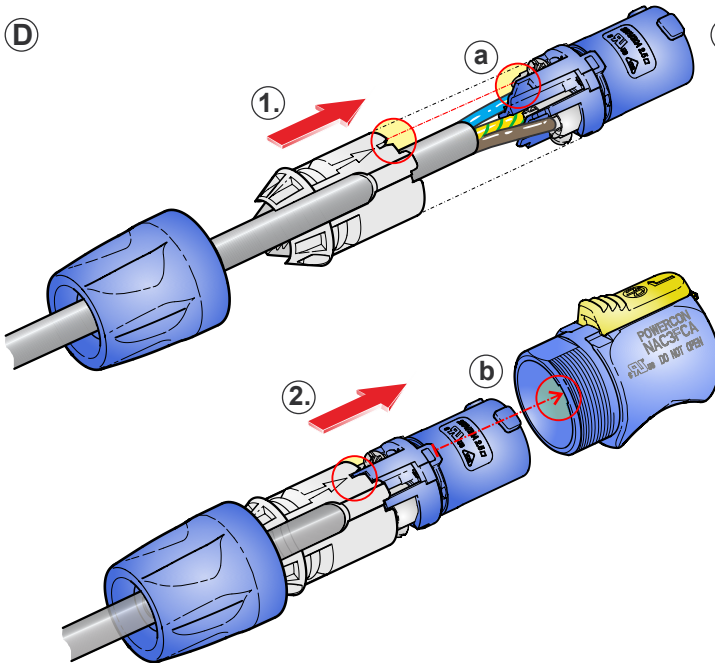
**C**

**C** Insert the wire into the terminals and fasten the clamping device with a POZIDRIV® #1, max. Torque 0.5 Nm (0.37 lb-ft).

POZIDRIV® #1  
Torque Value 0.5 Nm

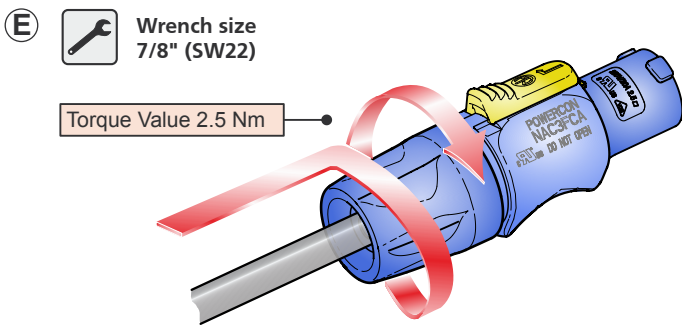
WIRING  
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**D** Slide the insert and the chuck (1) into the housing (2).

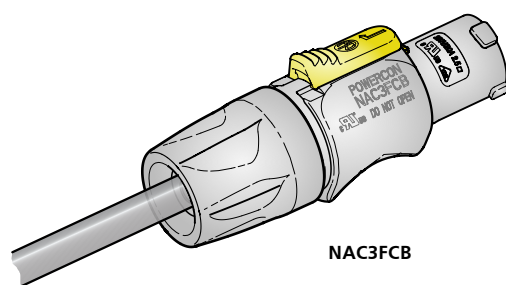
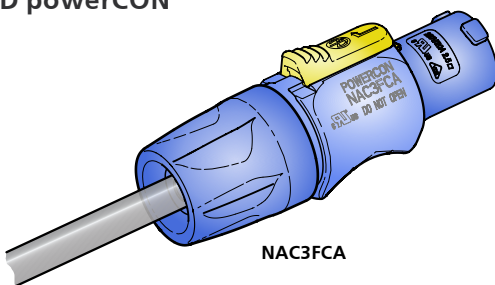
**Important:**  
 (a) Align the chuck by positioning the nose into the recess.  
 (b) Pay attention to the guiding keyway!



**E** Wrench size 7/8" (SW22)

**E** Fasten bushing by means of a fork wrench 7/8" (SW 22), min. Torque 2.5 Nm (1.8 lb-ft).

**FINISHED powerCON**



Find more details of powerCON on [www.neutrik.com](http://www.neutrik.com).

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